

Date: Tuesday, 16/12/2008 11:32:08 AM
 User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CAM LOCK
Job Number : 44105	
Estimate Number : 11364	
P.O. Number :	Part Number : D33731
This Issue : 16/12/2008 S.O. No. :	Drawing Number : D3373 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 39100	Material :
Written By :	Due Date : 23/12/2008 Qty: 50 Um: Each
Checked & Approved By : <u>C208112116</u>	
Comment : Est. A05.01.05 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7844C208112116 (50)

For D3373-1 Keyed Unalike P/N: 1770A51 or Alike P/N: 1770A525

Possible Supplier: McMaster

Conformation of Parts Specification sheet is required

2.0	D33731P	Cam Lock
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)
 Cam Lock

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive and Inspect for transit damage

Ensure Conformation of Parts Specification sheet is attached

C208112116 (50)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECKS081218 (50) counter

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Identify Keyed Unalike as: D3373-1D

Identify Keyed Alike as: D3373-1KA

S081218 (50)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 16/12/2008 11:32:08 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CAM LOCK

Job Number: 44105

Part Number: D33731

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/22 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-18

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

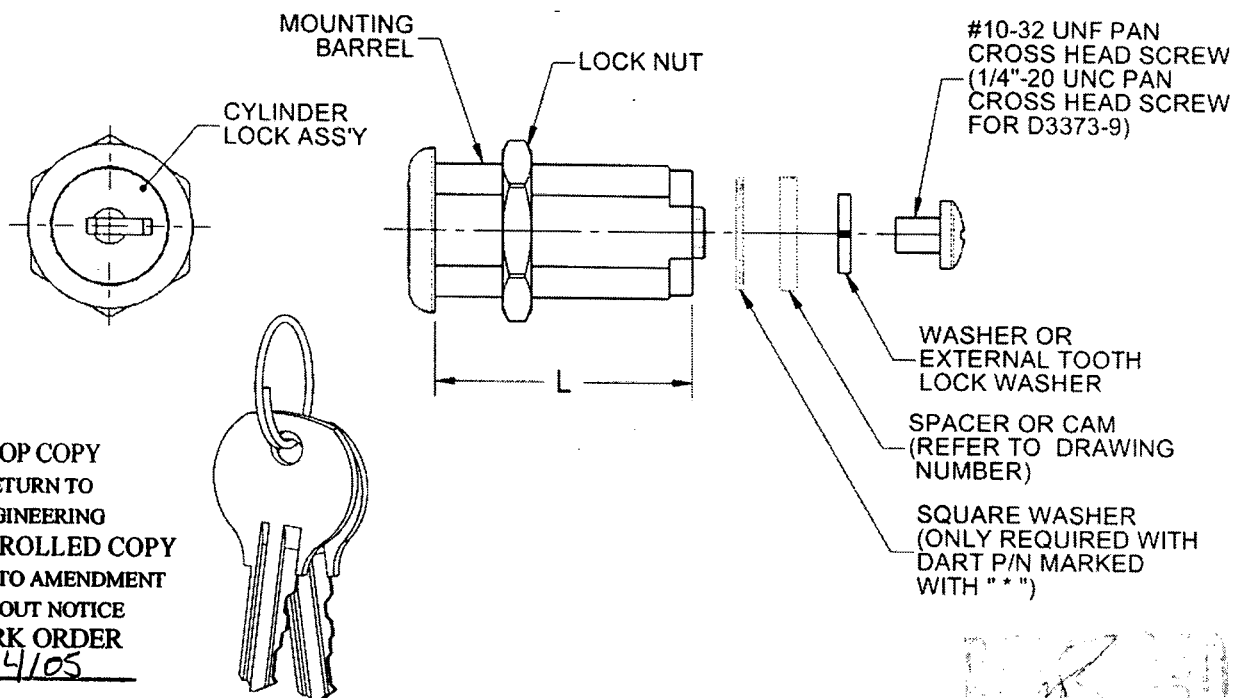
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3373	REV. A SHEET 1 OF 1
DATE 04.12.10		TITLE CAM LOCKS	SCALE 1:1
A	04.12.10	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 44105

DART P/N	SUPPLIERS McMASTER OR IDN CANADA P/N	L (in)	REPLACEMENT KEY DART P/N	SPACER/CAM DRAWING NUMBER
D3373-1	1770A51	0.425	D3373-1K-XXXXX	D3369-5
D3373-3	1770A54	0.935	D3373-3K-XXXXX	D3369-5
D3373-5	1770A41	1.435	D3373-5K-XXXXX	D3370-5
D3373-7*	1770A71	1.715	D3373-7K-XXXXX	D3371-5
D3373-9*	35803 ILCO	0.595	D3373-9K-1866-13	D3372-11

To order replacement keys from McMaster, order 1770A2 and specify key number where "XXXXX" represents key number for 3/4" diameter lock.
Eg: D3373-1K-C377A, order P/N 1770A2-C377A.

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

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**Purchase Order**

Date Dec 16, 2008	Page 1
Purchase Order Number PO00007844	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

REVISED

Vendor Address:

McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690
USA
Phone (330) 995-5500
Fax (330) 995-9600

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VU-MCM001	Dec 16, 2008	N30	Purolator	Dec 18, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
1.0000	2191K44	FILTERS 15"X20"X1"	18/12/2008	No	24.260000	PK OF 12	24.26
2.0000	6603A52	DRAWER SLIDER	18/12/2008	No	165.460000		330.92
8.0000	6111K55	LEVELING MOUNT	18/12/2008	No	9.170000		73.36
4.0000	8954A11	HOOK CLAMP	18/12/2008	No	22.520000		90.08
50.0000	D33731P	Cam Lock	18/12/2008	No	5.120000	Each	256.00
<i>AS PER DWG D33731 REV. A</i>							
<i>MCMaster P/N: 1770A525 (KEYED ALIKE)</i>							
<i>B44105</i>							

Comments:

Tax Summary:

Less: included tax	0.00
Subtotal	774.62
Total tax	0.00
Total purchase order in USD Dollars	774.62

Entered By: *CL* CLAVOIE

Approved By: _____

REVISED



McMASTER-CARR®

Purchase Order
PO00007844

Page 1 of 1

200 Aurora Industrial Pkwy
Aurora, OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

McMaster-Carr Number
1591275-02

12/16/2008

Line	Description	Ordered	Shipped				A11
3	6111K55 Swivel Leveling Mount with Stud, Nickel-plated Steel, 1/2"-13 Thread, 2" Bolt, 5000# Load	8 Each	8	✓	1 - 324 - 01	09 - 72 K55	8 EA 3
4	8954A11 Swivel-Hook Clamp, 7/8" Hook to Base, 1-3/8" Length X 5/8" Width	4 Each	4	✓	2 - 486		4
5	1770A525 Standard Cam Lock with Polished Nickel Finish, Keyed to C420a, 3/4" Diameter Hole, 7/64" Material Thickness	50 Each	50	—	1 - 698		5

Soot 12/18

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog.

Jason Wolfe

Jason Wolfe
Compliance Manager

Dart Aerospace Ltd

Assembly
Area

11

Cycle

33

Shelf

102

EXP

14 lbs
3 lines

Document

3

FW1BSP05
12/16/2008
10:40/11:57
622

SS-R-0707

